

FORSTER PRODUCTS

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Instructions for Stock Inletting Guide Screws

Issue 2

1.0 GENERAL INFORMATION

Forster Products Stock Inletting Guide Screws have a headless, extra-long design so you can repeatedly take a barreled action in and out of stock without removing screws.



2.0 SAFETY INFORMATION

Wear safety glasses when using power tools.

3.0 PROCEDURE

- Screw Forster Stock Inletting Guide Screws into the guard holes of the actions (The Screws will extend beyond the lower magazine area of the stock.)
- Remove the trigger group with the help of the Forster Universal Drift Punch. Removal of this allows concentration exclusively on the “action to stock” fit.
- Check to see that the guide screws remain parallel. The guard screw holes may have to be slightly enlarged to keep the guide screws straight and parallel. A round, fine cutting file can be used for this.
- Lower the action into the action stock mortise as it is ready to coat with inletting paint and set the action to get bottoming readings.
- Use Forster Stockmakers Hand Screws for the final cinch up of action to stock.

HELPFUL TIPS

- The recoil lug area must be matted firmly into the stock. This is crucial for proper transmission of the recoil shock to the stock. A bedding error of this type can result in bending of the guard screws and tang.
- Use sharp chisels to carefully remove high spots from the wood. If the action and trigger guard do not screw together properly it will be difficult to get the action to seat to the proper depth.
- Inlet so that you have 1/32” to 1/16” space at metal to wood surfaces.

4.0 DISTRIBUTORS

We recommend using our Distributors when ordering our products. Their experience and knowledge will help you select the best products that meet your specific requirements. To find a Distributor, go to forsterproducts.com, then click on **Distributors**. If they cannot supply you, please contact Forster Products directly.

WARRANTY

All Forster Products are warranted against defects in materials and workmanship for the life of the product. Parts which, by nature of their function, are subject to normal wear (such as springs, pins, etc.) and parts which have been altered, abused or neglected, are excluded from the warranty. If the product is deemed defective by workmanship or materials, it will be repaired, reconditioned or replaced (at Forster's option). This warranty supersedes all other warranties for Forster Products whether written or oral.