

FORSTER PRODUCTS

310 E. LANARK AVENUE, LANARK, ILLINOIS 61046 PHONE: 815-493-6360 FAX: 815-493-2371 www.forsterproducts.com

User Instructions for Case Trimmer Accessories: Primer Pocket Center, Primer Pocket Cleaner, & Primer Pocket Chamfering Tool

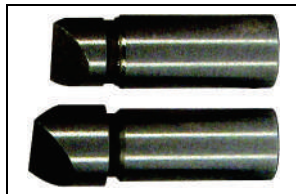
Issue 2

1.0 GENERAL INFORMATION

These instructions describe reconditioning primer pockets with Case Trimmer accessories. These tools are designed for the Original Case Trimmer (CT1010), the Power Case Trimmer (PT1010) and the Classic Case Trimmer (CLCT00).

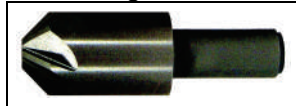
The Primer Pocket Cleaner (Fig. 1) is a scraper-type tool used to remove the powder residue left in primer pockets after firing. It is available in two sizes: Small (PPC175) for .175" primers and Large (PPC210) for .210" primers.

Figure 1. Primer Pocket Cleaners



The Primer Pocket Chamfering Tool (Fig. 2, PPCT01) chamfers the corners of the pocket to the desired depth. It will remove most, if not all, of the crimp from military brass.

Figure 2. Primer Pocket Chamfering Tool



These tools install into the Case Trimmer cutter shaft in place of the Pilot. They are all aligned with the Primer Pocket Center (Fig. 3, PPCE02), which mounts in the Case Trimmer Collet and supports the case mouth.

Figure 3. Primer Pocket Center



For best results, set the drill press to its slowest speed.

CAUTION

Remove only the crimp from the primer pocket. Excessive chamfering can shorten the wall of the primer pocket that holds the primer in place.

2.0 SAFETY INFORMATION

Always wear safety glasses.

WARRANTY

All Forster Products are warranted against defects in materials and workmanship for the life of the product. Parts excluded from the warranty are those that, by nature of their function, are subject to normal wear (such as springs, pins, etc.) or that have been altered, abused, or neglected. If the product is deemed defective by workmanship or materials, it will be repaired, reconditioned or replaced (at Forster's option). This warranty supersedes all other warranties for Forster Products, whether written or oral.

www.forsterproducts.com
PPC000-001 Issue 2, August 2014

3.0 PROCEDURE

1. Fasten the Case Trimmer to a bench or board to allow the free use of both hands.
2. Insert the shank of the Primer Pocket Center into the Collet. (Any size Forster Case Trimmer Collet may be used.) Tighten the Collet Screw.
3. Insert the Cleaner or Chamfering Tool into the cutter shaft in place of the Case Trimmer Pilot. Lock the Cleaner or Chamfering Tool in place by tightening the set screw.
4. Hold the mouth of the case over the Center. Advance the Cleaner or Chamfering Tool into the primer pocket, and turn the crank handle to operate the tool.

TIP



For the Pocket Chamfering Tool only: the amount of chamfer may be controlled by setting the stop collar on the Case Trimmer. Cases should be trimmed to length first.

Figure 4. Position of Accessories on Case Trimmer

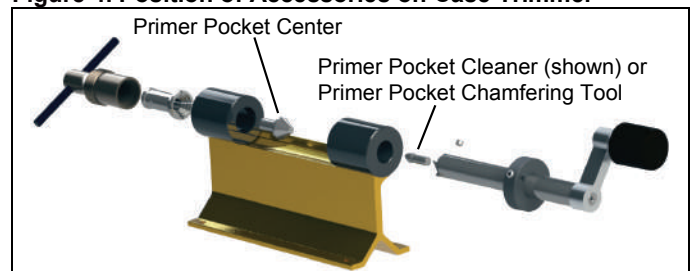


Figure 5. Pocket Accessories Assembled, Ready for Use

